FINISHED FILTER ROD DESCRIPTIVE

MANUFACTURING CENTER
MARLBORO LTS KS MENTHOLATED FOIL SP - P98/E 01580 0 0000 P
BRAND CODE-01580 (STD)(PP)

EFFECTIVE DATE: 02/19/96
STANDARD PRODUCTION
PRODUCT 98 PRODUCTION

MACHINE TYPE	: KDF-2			
FILTER ROD LENGTH	: 108.0	MM		
FILTER CIRCUMFERENCE	: 24.45	MM (LASER)		
NUMBER UP	: 4			
PLUG LENGTH	: 27.0	MM		
ROD R.T.D.	: 348	MM H2O (TOTAL ENCAP)		
PLUG R.T.D.	: 89	MM H2O		
PLASTICIZER	: ML 84			05-859-A
APPLICATION PERCENT	: 8.66	% OF DRY WEIGHT		
APPLICATION WEIGHT	: 5.99	GRAMS/100 RODS	1.50	GRAMS/25 RODS
FILTER TOW	: FT-333 #10(EASTMAN)			05-333-E
	: FT-333 #10(CELANESE)			05-333-C
DENIER PER FILAMENT	: 3.9			
TOTAL DENIER	: 35,000			
CROSS SECTION	: # 10			
PLUG WRAP	: 26.25MM X 6000M KC 45-MI			06-362-A
ANCHOR ADHESIVE USE UP:	NATIONAL 32-2051 (FORMERLY 72-4147) PVA			62-098-A
REPLACE WITH	: FULLER WB 3918 RL			61-066-A
GLUE APP. FOR ANCH. ADH:	SINGLE GLUE LINE			
LAP ADHESIVE	: NATIONAL 34-2760 (FORMERLY 70-4245)			61-464-A
DRY WEIGHT	: 69.18	GRAMS/100 RODS	17.30	GRAMS/25 RODS
DRY WEIGHT W/ GLUE	: 69.42	GRAMS/100 RODS	17.36	GRAMS/25 RODS
WET WEIGHT W/ GLUE	: 75.41	GRAMS/100 RODS	18.86	GRAMS/25 RODS

SAP CROSS REFERENCE #: FILTER: B07059

COMMENTS : SPECIFICATIONS FOR PRODUCT 98 ARE SAME AS
: "STANDARD" PRODUCT EXCEPT FOR FILLER/FILLER CODE.
: DO NOT MIX WITH STANDARD PRODUCT.

REASON FOR CHANGE : SPEC UPDATED TO REFLECT REVISED PLUG RTD
: CALCULATIONS
: ANCHOR ADHESIVE UPDATED TO CURRENT STATUS

PREPARED BY : D.J. KELTON (A/S400) PRINTING DATE : 2/15/96
PREPARATION DATE : 2/15/96 PRINTING TIME : 10:30:06

APPROVED BY: Janice M Busic SUPERCEDES SPECIFICATION DATED: 1/01/96

2057689094

Source: https://www.industrydocuments.ucsf.edu/docs/rnhm0004